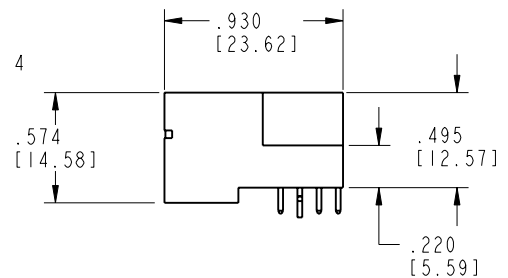
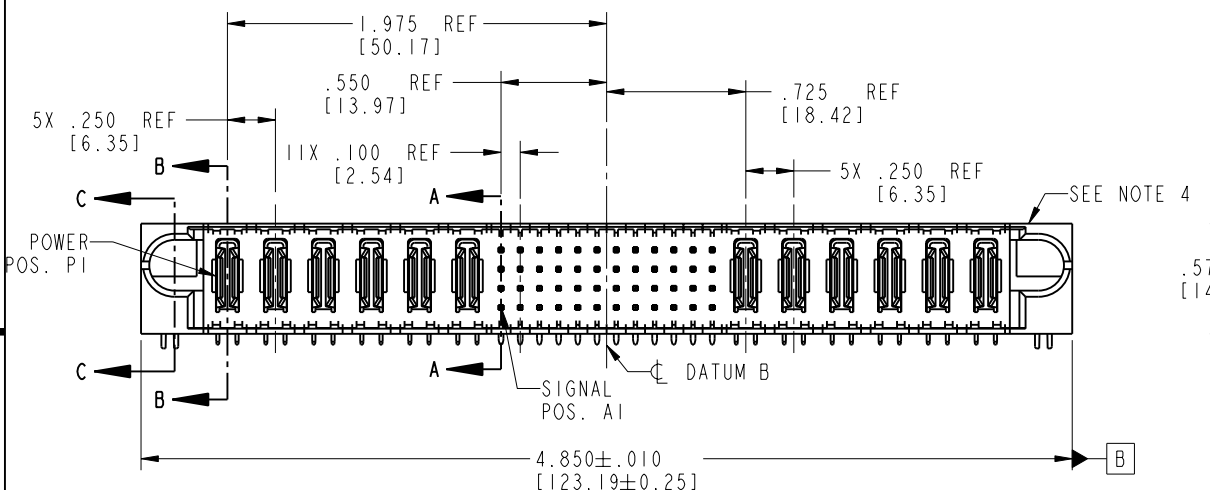
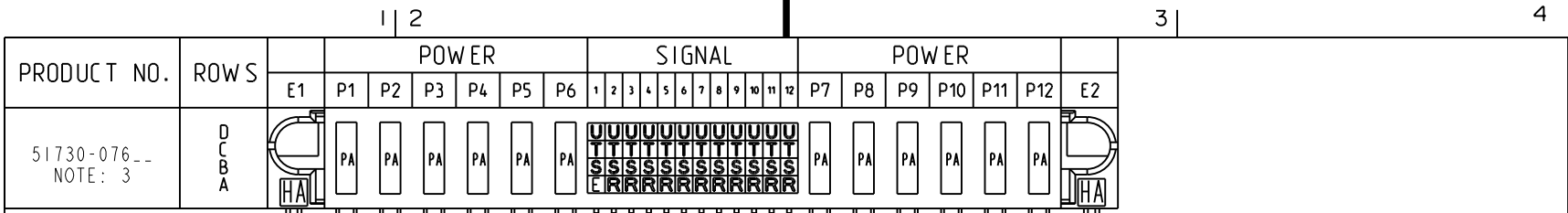


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CODE	DIM "M"	MATING LENGTH	CONTACT TYPE
PA	N/A	[N/A]	POWER
HA	N/A	[N/A]	HOLD-DOWN
U	.270	[6.86]	SIGNAL
T	.270	[6.86]	SIGNAL
S	.270	[6.86]	SIGNAL
R	.270	[6.86]	SIGNAL
E	.220	[5.59]	SIGNAL

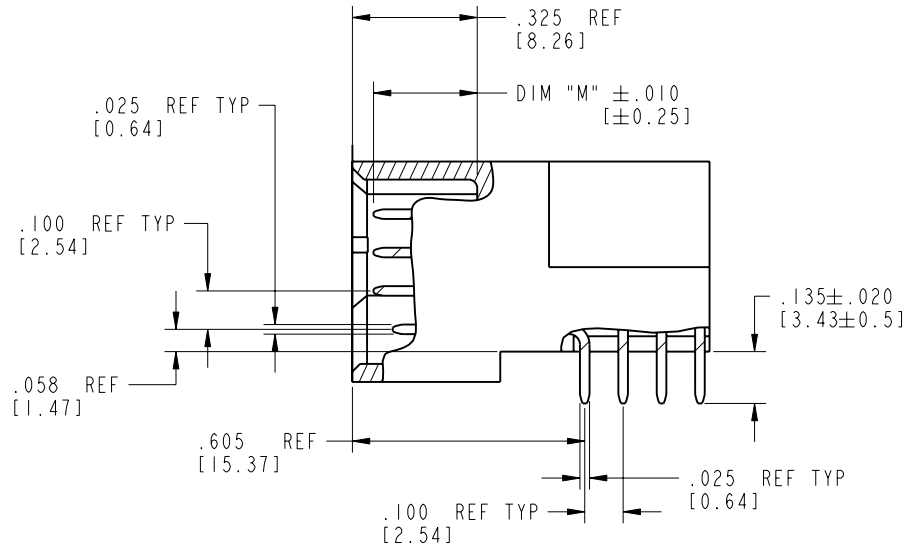
mat'l code				tolerances unless otherwise specified		CUSTOMER	
SEE NOTE 2						COPY	
ltr	ecn no.	dr	date	linear	.XX±.01/0.XX±0.3	projection	
A	V03-0511	TAB	05/07/03		.XXX±.005/0.XX±0.13	INCH/MM	
B	V03-0595	TAB	05/23/03	angles	.XXX±.0020/0.XXX±0.051	scale	
C	V03-0646	TAB	06/09/03		0°±2°	1:1	
D	DG05-0501	GuoJM	11/24/05	dr	T. BRUNGARD 05/07/03	product family	
				engr	M. MOSTOLLER 05/07/03	PwrBlade	
				chr	M. MOSTOLLER 05/07/03	code	
				appd	M. MOSTOLLER 05/07/03	213	
sheet index	revision sheet	D D	D D	D D	D D	sheet	
1	2	3	4			1 of 4	

A		FCI		www.fciconnect.com	
title		6P + 48S + 6P		RIGHT ANGLE SOLDER HEADER	
product family		PwrBlade		code	
size		dwg no		213	
A		51730-076		sheet	
				1 of 4	

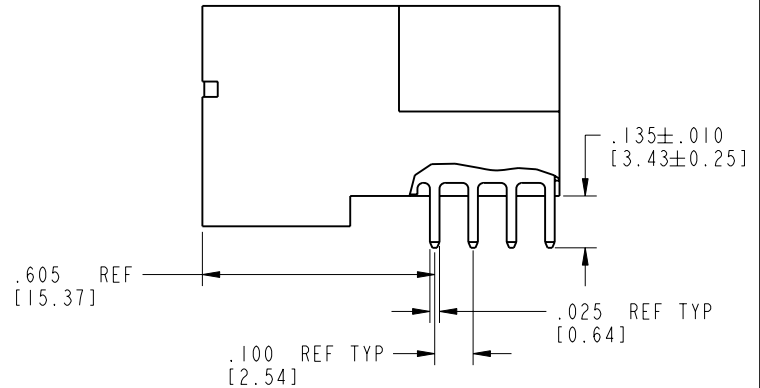
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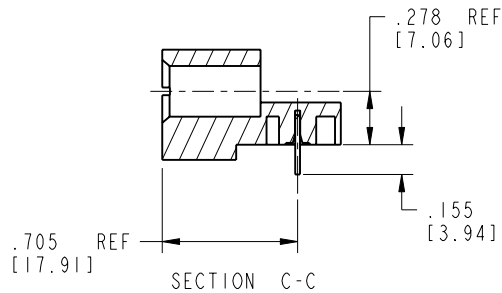
PRODUCT NUMBER
51730-076--
NOTE: 3



BROKEN-OUT SECTION A-A
SCALE 2:1



BROKEN-OUT SECTION B-B
SCALE 2:1



SECTION C-C

mat'l code		SEE NOTE 2		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com		
lfr	ecn no.	dr	date	linear	.XX±.01/0.X±0.3	COPY				
D				projection	.XXX±.005/0.XX±0.13	 INCH/MM		title		
				angles	.XXX±.0020/0.XXX±0.051			6P + 48S + 6P		
				dr	T. BRUNGARD 05/07/03	 scale 1:1		RIGHT ANGLE SOLDER HEADER		
				engr	M. MOSTOLLER 05/07/03			product family		code
				chr	M. MOSTOLLER 05/07/03			PwrBlade		213
				appd	M. MOSTOLLER 05/07/03			size		sheet
sheet index		revision sheet				A		51730-076		
								2 of 4		

cage code 22526

Pro/E

PDM: Rev:D

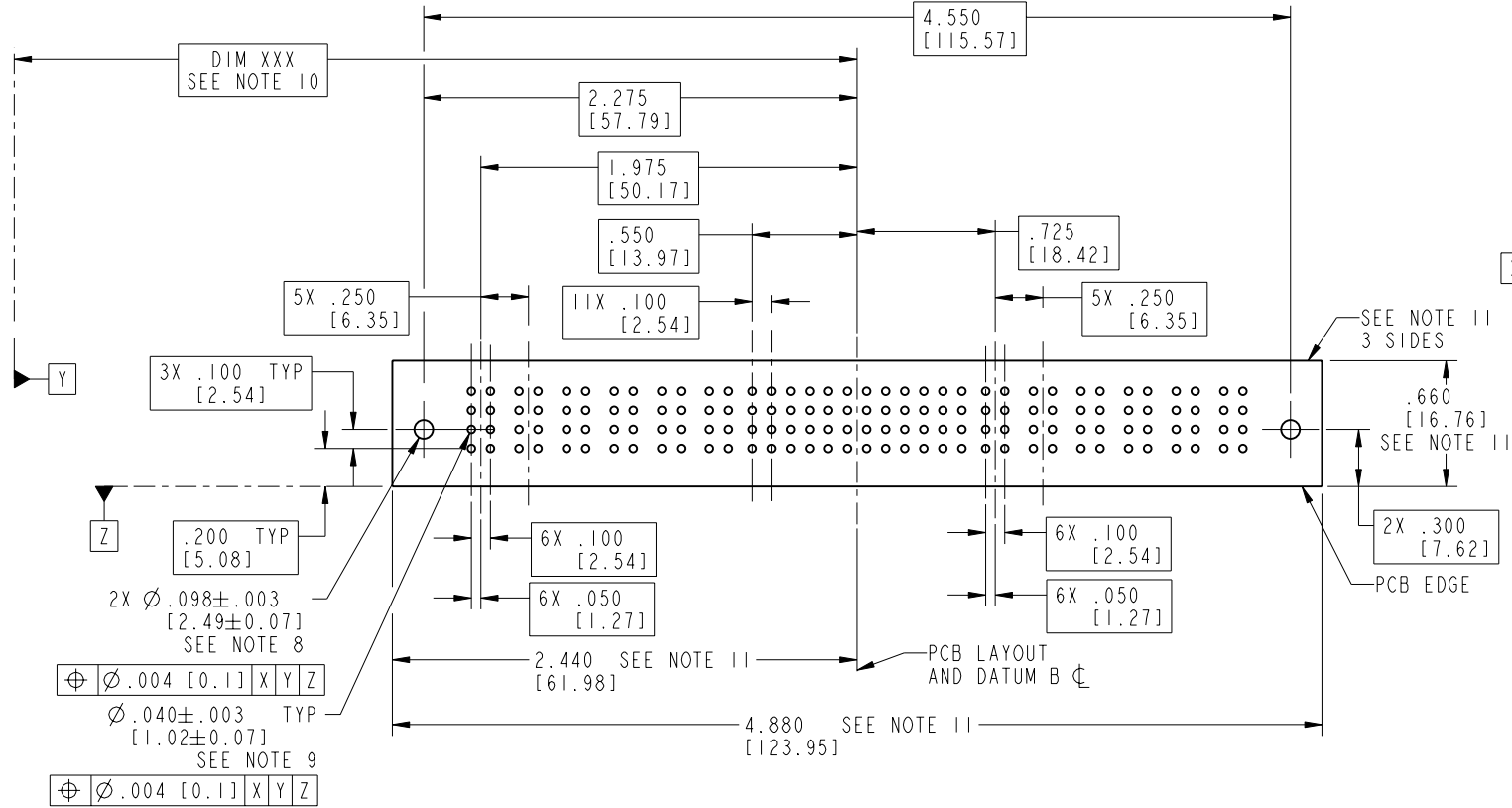
STATUS: Released

Printed: Aug 12, 2007

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PRODUCT NUMBER
51730-076--
NOTE: 3



RECOMMENDED PCB LAYOUT

mat'l code				SEE NOTE 2		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
lfr	ecn no.	dr	date	linear	.XX±.01/0.X±0.3	projection		COPY		title	
D				angles	.XXX±.005/0.XX±0.13					6P + 48S + 6P	
				dr	.XXX±.0020/0.XXX±0.051	INCH/MM		product family		code	
				enrg	0° ± 2°	scale		PwrBlade		213	
				chr		1:1		size		sheet	
				appd				A		3 of 4	
sheet index		revision sheet									

cage code 22526

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PDM: Rev:D

STATUS: Released

Printed: Aug 12, 2007

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1 | 2

3 |

4

PRODUCT NUMBER

51730-076 --
NOTE: 3

NOTES:

1. DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M, 1994 UNLESS OTHERWISE SPECIFIED.

CONNECTOR NOTES:

2. HOUSING MATERIAL: UL 94 V-0 GLASS FILLED HIGH-TEMP THERMOPLASTIC
POWER CONTACT MATERIAL: COPPER ALLOY
SIGNAL PIN MATERIAL: COPPER ALLOY

3. PLATING:

51730-076 Singal Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,
AND 100u"/2.54um SnPb PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.
Power Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,
AND 100u"/2.54um SnPb PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.

51730-076LF Singal Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,
AND 78u"/2.00um Sn PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.
Power Pin:30u"/0.76um Au OVER 50u"/1.27um Ni ON THE CONTACT AREA,
AND 78u"/2.00um Sn PLATING OVER 50u"/1.27um Ni ON THE TERMINATION SECTION.

PART NUMBER 51730-076LF MEETS EUROPEAN UNION DIRECTIVE AND JOTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.

THE HOUSING WILL WITHSTAND EXPOSURE TO 260° PEAK TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A CIRCUIT BOARD.

4. MANUFACTURER'S NAME, P/N, AND DATE CODE TO APPEAR ON THIS SURFACE.

5. PRODUCT SPECIFICATION GS-12-149.
APPLICATION SPECIFICATION BUS-20-067.

6. PACKAGED IN TRAYS.

PCB NOTES:


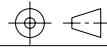

7. ALL HOLE DIAMETERS ARE FINISHED HOLE SIZE.

8. MOUNTING HOLES, WHERE APPLICABLE, ARE UNPLATED.

9. $\varnothing .0453 \pm .0010$ [1.151 ± 0.025] DRILLED HOLES PLATED WITH .0003 [0.008] MIN SnPb OVER .001 [0.03] TO .003 [0.08] Cu PLATING TO ACHIEVE $\varnothing .040 \pm .003$ [1.02 ± .07] HOLE.

10. "DIM XXX" TO BE DETERMINED BY THE CUSTOMER.

11. CONNECTOR KEEP-OUT ZONE.

mat'l code		SEE NOTE 2		tolerances unless otherwise specified		CUSTOMER		 FCI www.fciconnect.com	
ltr	ecn no.	dr	date	linear	.XX±.01/0.X±0.3	COPY			
D				linear	.XXX±.005/0.XX±0.13	projection		title 6P + 48S + 6P	
				angles	.XXX±.0020/0.XXX±0.051			RIGHT ANGLE SOLDER HEADER	
				dr	T. BRUNGARD 05/07/03	INCH/MM		product family PwrBlade code	
				engr	M. MOSTOLLER 05/07/03			size 213	
				chr	M. MOSTOLLER 05/07/03	scale 1:1		sheet	
				appd	M. MOSTOLLER 05/07/03			4 of 4	
sheet index		revision sheet							

1 | 2

Pro/E

3 |

coge code 22526

4